



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

shp Jan 4

D2519
Job Sheet 169732



Part No: D2519

Job Qty: 30 ea

Part Name: Clamp



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/20/17

Job Tracking No:

Due Date: 12/26/17

Created By: Linda Lacelle

Type: ~~Stock~~ **SOLD**

Description:

Customer: Ruag Schweiz AG (CRUAG01)

PO Box 801 Urdorf, , 8901 Switzerland ph:+41 41 268 38 01 fx:+41 41 268 38 97.

Note: DWG REV D IPP: B 00.03.16 Re-format, laser cutting EC IPP REV:C 11.10.05 MADE IN HOUSE DD
VERF:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	30 Ea	12/25/17	12/25/17	0.00	0.00	Start Up Waterjet		SC 17/12/20
100	Waterjet	30 pcs	12/25/17	12/25/17	0.00	1.03	Waterjet1		SC 17/12/20
120	QC	30 pcs	12/25/17	12/25/17	0.00	0.00	QC8		38
130	Brake NC	30 pcs	12/26/17	12/26/17	0.02	1.48	Brake NC 1		DAS 38
140	QC	30 pcs	12/26/17	12/26/17	0.00	0.00	QC5		38
150	Packaging	30 pcs	12/26/17	12/26/17	0.00	0.00	Packaging3	ST542	AS 8-01-12
160	QC21-SA	30 Ea	12/26/17	12/26/17	0.00	0.00	QC21		DAS 21

Part Op 100 - 1-Cut as per Dwg

Descriptions: 130 - 1- remove press and machine marking as necessary

DAS
21
8-01

JAN 12 2018

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M304S16GA 5012845	1	201	0	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Clamp	0.257inches + 0.006 - 0.001	0.263 0.256	0.253	
2	Clamp	0.400inches ± 0.030	0.430 0.370	0.407	
3	Clamp	0.750inches ± 0.010	0.760 0.740	0.753	
4	Clamp	8.561inches ± 0.010	8.571 8.551	8.562	
5	Clamp	0.063inches ± 0.010	0.073 0.053	0.058	

DART
AEROSPACE
S025839

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com



Clamp

PART NO: D2519

Revision:

Operation:

Change No:

Start up Operation

Mfg Date: 12/20/17

Job No: 169732